

# RAISING THE BAR



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## **The Playcraft Systems Standard: Doing it better when no one is looking.**

Over 25 years ago we set out to make the best commercial playgrounds the world had ever seen. To do that, we knew we would have to raise the bar on excellence. So we created a new and better ways of doing things... Setting a higher industry standard. The Playcraft Systems Higher Standard means we don't settle for less than the best. From complete and consistent in-house manufacturing, to the finest materials, to the best and thickest finishes, Playcraft Systems sets the standard in quality.



## Fit and Finish

**Quality is the best business plan.**

Our metal components are precision welded, hand-cleaned, sandblasted, phosphate washed and sealed thoroughly in a multi-stage bath, then powder-coated not once but TWICE, yielding an average coating thickness of over 11 mils. An industry first. That discernible Playcraft Systems shine and durability is just another way we raise the bar on quality.

### Playcraft Systems Standard

- ✓ 11+ mil thick average double powder-coat finish
- ✓ 11-12 gauge extra thick steel tube for strength and durability



- ✓ Superior Welds

### Industry Standard

- ✓ 2-5 mil average powder-coat finish
- ✓ Thinner gauge steel tube



- ✓ Inferior Welds

## King-Clamp™ System

**We invent possibilities.**

Before we invented the King Clamp, the playground industry struggled with mounting components to standard upright posts in a fast, clean and economical way. Today we lead the industry in clamping and fastening technology with our King Clamp. A clamp that allows multiple attachment points for improved installation times, simplified assembly and clean, value priced design flexibility.



## Our Metal Fabrication and Finishing Process

Precision Welded

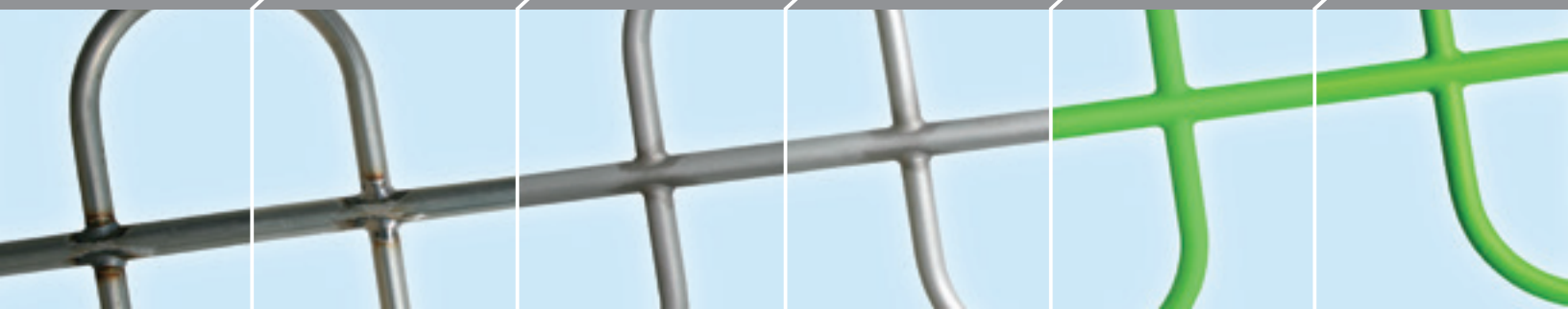
Hand Cleaned

Sand Blasted

Multi-Stage Wash

Powder-coated #1

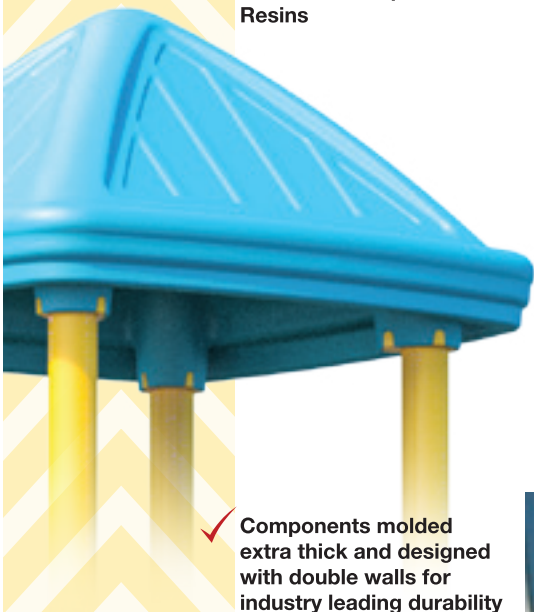
Powder-coated #2





## Playcraft Systems Standard

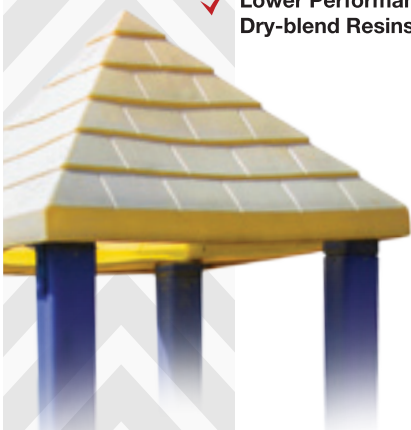
✓ High Performance,  
Hot Color-Compounded  
Resins



✓ Components molded  
extra thick and designed  
with double walls for  
industry leading durability

## Industry Standard

✓ Lower Performance,  
Dry-blend Resins



✓ Components molded  
thinner - compromising  
durability

## Roto-Molding

**Advanced Plastics are Our Standard.**

At Playcraft Systems, our team of designers and engineers utilize advanced technology and materials to design and manufacture the modern plastic products that our customers deserve and expect. Roto-Molding each plastic component with extra thick walls, using advanced compounded resins with top performing U.V. stabilizers ensures our products outperform the industry with extra strong, colorfast plastics. Plastics that withstand tough use and harsh environments.



# Die-Casting

**Quality is not an act, it's a habit.**

Playcraft Systems recently finished our state-of-the-art, Aluminum Die Casting facility, completing ambitious plans to manufacture everything in-house, for unmatched quality and value. From King Clamp collars and post sleeves, to our post caps and mounting brackets, use of aluminum in our products will continue to grow and remain essential to superior product design. Aluminum is fully recyclable, like most of the materials found in our products. At the end of the day, good product design reflects good stewardship of our environment.



# Decking

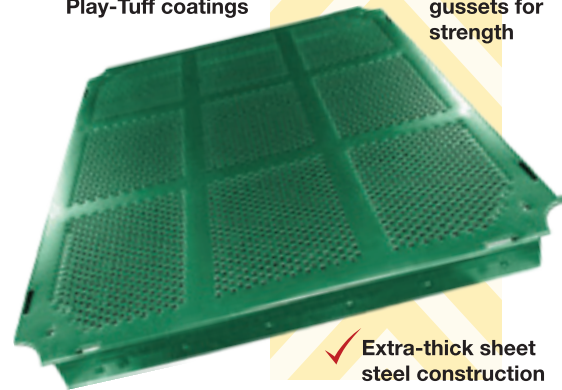
**Built Tuff for Tough Play.**

Playground decking takes a beating. From extreme weather to active play, decks need to be tough! And Playcraft decks are the toughest, from top to bottom. Built with extra-thick sheet steel and reinforced with doubled-up gusseting, you won't find a higher quality deck in the industry. And for the finishing touch, we dip each deck in super-thick and durable Play-Tuff coating, the ultimate kid friendly protection against everyday wear and tear.

## Playcraft Systems Standard

✓ Thick and durable Play-Tuff coatings

✓ Doubled-up gussets for strength

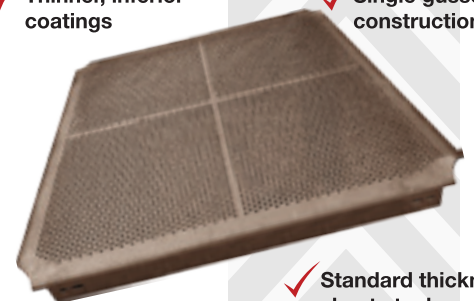


✓ Extra-thick sheet steel construction

## Industry Standard

✓ Thinner, inferior coatings

✓ Single gusset construction



✓ Standard thickness sheet steel





**Before**  
Recreation Unlimited / Kokomo, IN

## Shipping & Install

**Quality is not for compromise.**

Quality control is extremely important at Playcraft Systems. We check each piece for high quality consistency at every step of production. Then each piece is carefully bagged, wrapped and packed in custom made wood pallets for prompt, safe shipping. With every shipment come comprehensive instructions along with a Playground Equipment Manual specific to your project to ensure a smooth and stress-free installation. We also include a maintenance kit to keep your playground looking great.



**After**  
Recreation Unlimited / Kokomo, IN



## Playcraft Systems Warranty

Every product we manufacture is designed with quality, safety and value in mind. Every project we undertake is an opportunity to prove that Playcraft Systems is setting a new standard and raising the bar on quality and play expectations... one playground at a time.

**Playcraft Systems** warrants its products to be free from defects in materials or workmanship, when properly used, serviced and installed in accordance with published specifications, for a period of one (1) year from the original date of invoice. Playcraft Systems further warrants as follows:

### LIFETIME LIMITED WARRANTY

on all stainless steel hardware, metal posts, aluminum posts, aluminum caps and aluminum clamps against structural failure due to natural deterioration or corrosion, or defects in materials or workmanship.

### TWENTY- FIVE (25) YEAR LIMITED WARRANTY

on all cast aluminum Spring Rider castings against structural failure due to defects in materials or workmanship.

### FIFTEEN (15) YEAR LIMITED WARRANTY

on all metal rails, metal slides, handles, rungs, loops and walls, all Play-Tuff™ coated perforated steel decks, steps, and bridges, all rotationally molded and HDPE sheet plastic components, excluding recycled plastic components, against structural failure due to defects in materials or workmanship.

All warranties above commence on the date of the original invoice from Playcraft Systems. For the purpose of this warranty, the term LIFETIME encompasses no specific number of years, but rather that Playcraft Systems warrants to its original customer, for as long as the original customer owns the Products and uses the Products for their intended purpose, that any Products and all components will be free from defects in materials or workmanship.

The warranty stated above is valid only if: (1) the products and structures are assembled and installed in conformity with the layout plan and installation instructions furnished by Playcraft Systems; (2) the products have been maintained and inspected in accordance with Playcraft Systems maintenance information and other normal and prudent practices; (3) the products have been subjected to normal use for the purpose for which the products were designed and intended; (4) the products have not been subjected to misuse, abuse, vandalism, accident or neglect; (5) the products have not been altered in any manner including, but not limited to, incorporating unauthorized or unapproved parts; and (6) the products have not been modified, altered, or repaired by persons other than Seller's designees in any respect which, in the judgment of Seller, affects the condition or operation of the equipment.

This warranty does not cover: (1) cosmetic damages or defects resulting from scratches, dents, marring, fading, discoloring or weathering; (2) damage due to extreme or prolonged exposure to "Environmental Factors", such as wind-blown sand, salt water, salt spray and airborne emissions from industrial sources (sulfur, acids or corrosive chemicals, other than normal photochemical smog); (3) damage caused by "Acts of God", such as hail, flooding, lightning, tornadoes, sandstorms, earthquakes, windstorms, and other extreme weather conditions; or (4) normal wear and tear. If any products covered by this warranty fail within the time period applicable to a defective product, Playcraft Systems shall, upon being notified of the defect in writing, at its sole option, either repair the defective products or replace the defective products within 30 days of receipt of the written notification.

### TEN (10) YEAR LIMITED WARRANTY

on all shade canopy fabric made of UV Stabilized HDPE monofilament yarn and tape against significant fading.

### TEN (10) YEAR LIMITED WARRANTY

on all Play-Cord™ components against breakage.

### FIVE (5) YEAR LIMITED WARRANTY

on all Play-Cord™ components against failure due to defects in materials or workmanship.

### THREE (3) YEAR LIMITED WARRANTY

on all springs, moving swing parts, swing seats and other swing components, as well as all recycled plastic components against failure due to defects in materials or workmanship.

### ONE (1) YEAR LIMITED WARRANTY

on any other product or part not specifically covered above against failure due to defects in materials or workmanship.

Repair or replacement as provided in this section shall be the purchaser's exclusive remedy and purchaser expressly agrees that Playcraft Systems shall not be responsible for any other damages, losses, or costs, including consequential and incidental damages, claimed by purchaser. Playcraft Systems shall deliver the repaired or replacement products to the purchaser free of charge, but shall not provide labor, reimbursements for labor or reimburse any other costs associated with the removal or disposal of the defective products and/or the installation of any replacement products. Notwithstanding the previous sentence, Playcraft Systems shall not pay for any costs of shipping replacement parts outside of the continental United States. Any products replaced or repaired consistent with this paragraph shall be guaranteed for the balance of the original warranty period. THIS WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THE REMEDIES PROVIDED HEREIN SHALL BE THE EXCLUSIVE AND SOLE REMEDIES OF THE ORIGINAL PURCHASER. PLAYCRAFT SYSTEMS IS NOT LIABLE FOR ANY SPECIAL, DIRECT, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES WHICH MAY ARISE FROM THE PURCHASE, USE OR MISUSE OF ITS PRODUCTS. SOME STATES DO NOT ALLOW THE EXCLUSION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THIS EXCLUSION MAY NOT APPLY. PLAYCRAFT SYSTEMS NEITHER ASSUMES NOR AUTHORIZES ANY OTHER PERSON TO ASSUME OR IMPLY ANY OTHER LIABILITY IN CONNECTION WITH THE SALE OR USE OF THE EQUIPMENT SOLD. To make a claim under the terms of this warranty, purchaser must submit a written statement detailing the nature of the warranty claim, including an itemization of each defective condition, along with a copy of the original invoice, maintenance records and supporting photographs to Playcraft Systems, 123 North Valley Drive, Grants Pass, Oregon 97526.

Due to our on-going commitment to product development and Improvement, Playcraft Systems reserves the right to change, modify or discontinue certain products without notice. (Rev. M)